



Dart Aerospace Ltd.
1270 Aberdeen St
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D4640-15
Job Sheet 182900



Part No: D4640-15

Job Qty: 3 ea

Part Name: Ceiling Protector



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/5/18

Job Tracking No:

Due Date: 9/19/18

Created By: Jesse White

Type: SOLD

Description:

Note: DWG REV D SHEETS 8,9 IPP REV:A 12.05.08 NEW ISSUE DD VERF:EC IPP REV:B 12.10.17 AS PER REV.B VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	9/19/18	9/19/18	0.00	0.00	Start Up Waterjet		SC 18/09/19
100	Waterjet	3 pcs	9/19/18	9/19/18	0.00	0.85	Waterjet1		SC 18/09/19
110	QC	3 pcs	9/19/18	9/19/18	0.00	0.00	QC2		SC 18/09/19
120	QC	3 pcs	9/19/18	9/19/18	0.00	0.00	QC8		SEP 21 2018 68
130	Packaging	3 pcs	9/19/18	9/19/18	0.00	0.00	Packaging3	57.5404	6 9-89
140	QC21-SA	3 Ea	9/19/18	9/19/18	0.00	0.00	QC21		9-89 SEP 21 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MLEXS.093-F6006-07	GE Plastics Lexan Sheet (Light Grey)	48 sf (16 ea)	90-Start up Operation	5111/69

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MLEXS.093-F6006-07	48	2,124	0

Part Specifications

Specifications could not be found.

Plex 9/5/18 3:23 PM dart.white.jesse



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Container No: S111878



Part: D4640 - 15

Job No: 182900

Serial No/Batch: S111878

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/20/18

DART AEROSPACE LTD		Work Order:	182900
Description: Ceiling Protector		Part Number:	D4640-15
Inspection Dwg: D4640	Rev: D	Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
18.80	+/-0.030	18.80	1		15C-01	
22.03	+/-0.030	22.03	1		17C	
20.06	+/-0.030	20.06	1			
13.06	+/-0.030	13.06	1			
3.60	+/-0.030	3.60	1			
8.09	+/-0.030	8.09	1			
20.86	+/-0.030	20.86	1			
3.11	+/-0.030	3.11	1			
7.27	+/-0.030	7.27	1			
5.10	+/-0.030	5.10	1			
4.85	+/-0.030	4.85	1			
13.06	+/-0.030	13.06	1			
1.50	+/-0.030	1.50	1			
5.00	+/-0.030	5.00	1			
57.46	+/-0.030	57.46	1			
82.37	+/-0.030	82.37	1			
Ø8.13	+0.012/-0.001	Ø8.13	1			
6.77	+/-0.030	6.77	1			
5.72	+/-0.030	5.72	1			
6.13	+/-0.030	6.13	1			
2.21	+/-0.030	2.21	1			
0.88	+/-0.030	0.88	1			
7.78	+/-0.030	7.78	1			
7.47	+/-0.030	7.47	1			
Ø0.375	+0.006/-0.001	Ø0.375	1			
9.73	+/-0.030	9.73	1			
21.00	+/-0.030	21.00	1			
31.28	+/-0.030	31.28	1			
4.00	+/-0.030	4.00	1			
27.23	+/-0.030	27.23	1			
22.28	+/-0.030	22.28	1			
20.36	+/-0.030	20.36	1			
0.093	+/-0.010	0.093	1			

Measured by:	SL	Audited by:	DAS 68	Preliminary Approval:	
Date:	18/09/19	Date:	SEP 21 2018	Date:	

Rev	Date	Change	Revised by	Approved
A	12.09.26	New Issue	KJ	
B	13.02.27	Dwg Rev updated	KJ	